



Technical Data Sheet

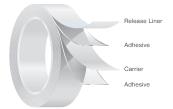
FM 7600

FEATURES:

- Specially formulated adhesive system
- Closed cell polyethylene foam carrier with high internal strength
- Medium release liner

BENEFITS:

- Gives an immediate bond to a variety of plastic/metal substrates. Able to withstand a high shear loading
- Able to withstand high shear loading
- Provides conformability to irregular surfaces as well as easy die cutting
- Enables easy conversion into pads and diecut shapes as well as an easy removal at the point of application



CONSTRUCTION:

Adhesive:

Permanent synthetic rubber adhesive

Carrier:

A 1mm crosslinked, closed cell polyethylene white foam

Liner:

White glassine



FM 7600

| Physical Properties | Typical Values |
|------------------------------|----------------------------------------------------------------------------------|
| THICKNESS | |
| Adhesive + carrier | 1114 microns |
| Liner | 85 microns |
| Total | 1199 microns |
| *ATM 7 | |
| TACK | |
| *ATM. 8 | 2000 N/m |
| ADHESION (180° peel) N/m | |
| Stainless Steel | Adhesive strength to substrate exceeds the internal strength of the foam carrier |
| Painted Steel | |
| Polycarbonate | |
| Rigid Polypropylene | |
| *ATM.1 | |
| SHEER RESISTANCE | MS/LS |
| (static - 2500g/25mm x 25mm) | 10.000 min |
| TEMPERATURES | |
| Application (minimum) | +10°C |
| Service (continuous) | -40°C to +80°C |
| Short term | +90°C |
| *TEST METHODS | |

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to **Tapes.AveryDennison.com** for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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