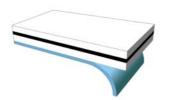


CONSTRUCTION



Permanent modified acrylic adhesive typified by its high Adhesive:

tack and shear performance

Carrier: 12 micron transparent polyester film

Liner: White polyethylene coated paper

Features

- Modified acrylic adhesive
- Strong plastic film carrier
- Polyethylene protected paper liner

Benefits

- Ideal for bonding all kind of substrates onto low surface energy substrates, such as PE or rigid PP
- Provides good initial adhesion to flat and slightly curved, even to slightly embossed surfaces at mounting side
- Excellent dimensional stability
- Very good handling and conversion (die-cutting) characteristics
- Excellent moisture resistance
- Very good handling and conversion (die-cutting) characteristics, clean cut edges

TYPICAL APPLICATIONS











A product for mounting of nameplates and trims in foil, plastic or metal. The higher coatweight ate the mounting side makes it ideal for slightly structured surfaces used on contemporary office equipment or vendor machines.

TEMPERATURES

Application (minimum) +10 °C Service (continuous) -40 °C to +120 °C Short term +140 °C

Physical Properties

THICKNESS

Adhesive + Carrier 82 microns Liner 128 microns Total 210 microns *ATM 7

ELONGATION 40.0% **TENSILE STRENGHT** 1.5 kN/m

*AST.13 - ASTM D882

TACK (finat) MS LS *ATM.8 - FINAT.9 932 N/m 1020 N/m ADHESION (180° peel) N/m 24 hrs <u>20 min</u> MS LS MS LS Stainless Steel 558 510 581 558 Polycarbonate 790 762 799 816 Painted Steel 680 772 779 615 Rigid Polypropylene 204 286 248 340 *ATM.1 - PSTC.1

SHEAR RESISTANCE

(static - 2500g/25mm x 25mm)

*ATM.2 - FINAT.8 - PSTC.7 *TESTMETHODS

Typical Values

MS LS 1983 min 2666 min





45.03

SURFACE PREPARATION

It is essential, as with all pressure sensitive tapes, that the surface to which the tape is applied be clean, dry and free of grease and oil.

♦ STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C, 30-70 % relative humidity and out of direct sunlight, in original packaging.

♦ WEBSITE

Visit us at: http://steu.averydennison.com

Important - Information on the above characteristics is based upon tests we believe to be reliable. The values given are typical values that vary according to application conditions. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. It should be noted that the substrate test materials are generic and therefore actual results may vary from those given above. Purchasers should independently determine prior to use the suitability of this material for their specific purposes. All Avery Dennison materials described herein are sold subject to Avery Dennison's Conditions of Sales, a copy of which is available on request.

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