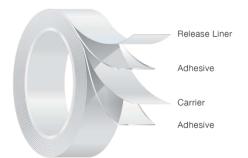
FT 666

FEATURES:

- High coat-weight adhesive
- Extremely high tack adhesive
- Specially designed adhesive
- · Polyester scrim carrier

BENEFITS:

- Good bonding to uneven surfaces
- Provides excellent initial adhesion to a wide variety of substrates
- Ideal for bonding to foamed rubbers and plastics used in the manufacture of industrial and domestic gaskets and weather seals
- Imparts a high degree of resistance to volatile components of foamed rubbers and plastics
- Provides an excellent balance between strength and flexibility



CONSTRUCTION:

Adhesive:

Permanent synthetic rubber adhesive

Carrier:

Polyester scrim

Liner:

Havana (yellow/brown) coloured glassine

FT 666

Adhesive Properties	Typical Values	
THICKNESS		
Adhesive + Carrier	195 microns	
Liner	75 microns	
Total	270 microns	
*ATM.7	·	
TACK	2640 N/m	
*ATM.8	·	
ADHESION (180° peel) N/m	20 min	24 hrs
Stainless Steel	2580	2600
Polycarbonate	2090	2130
Painted Steel	2070	2130
Rigid Polypropylene	2050	2070
*ATM.1		
SHEAR RESISTANCE		
(static - 1000g/25mm x 25mm)	900 min	
*ATM.2	·	
TEMPERATURES		
Application (minimum)	+10°C	
Service (continuous)	-40°C to +65°C	
Short term	+70°C	
*TEST METHODS	•	

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- · Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is one year when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to **Tapes.AveryDennison.com** for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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