

CONSTRUCTION



Features

- Uniform adhesive thickness
- Flexible adhesive film
- Broad range of service temperature
- Specially designed adhesive
- Easy release liner

Benefits

- Consistent application performance
- Good conformability to flat or curved surfaces
- Suitable where final application is exposed to both low and high temperatures
- Excellent adhesive to a variety of metals, rigid and foamed plastics, and PU-ester foams
- Facilitates easy removal at point of application

TYPICAL APPLICATIONS



PU foam bonding **Textile bonding** Seat heating Bitumen

Assembly & decoration

Cushioning

Gasketing & sealing Component mounting

TEMPERATURES

Application (minimum) Service (continuous) Short term

+10 °C -40 °C to +110 °C +130 °C

Physical Properties	Typical Values	
THICKNESS Adhesive Liner Total *ATM.7	60 microns 85 microns 145 microns	
TACK (finat) *ATM.8 - FINAT.9	1670 N/m	
ADHESION (180° peel) N/m Stainless Steel Polycarbonate Painted Steel Rigid Polypropylene *ATM.1 - PSTC.1	<u>20 min</u> 1300 1140 1140 730	24 hrs 1380 1620 1230 1000
SHEAR RESISTANCE (static - 1000g/25mm x 25mm) *ATM.2 - FINAT.8 - PSTC.7 *TESTMETHODS	666 min	





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• SURFACE PREPARATION

It is essential, as with all pressure sensitive tapes, that the surface to which the tape is applied be clean, dry and free of grease and oil.

• STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C, 30-70 % relative humidity and out of direct sunlight, in original packaging.

• WEBSITE

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Important - Information on the above characteristics is based upon tests we believe to be reliable. The values given are typical values that vary according to application conditions. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. It should be noted that the substrate test materials are generic and therefore actual results may vary from those given above. Purchasers should independently determine prior to use the suitability of this material for their specific purposes. All Avery Dennison materials described herein are sold subject to Avery Dennison's Conditions of Sales, a copy of which is available on request.

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